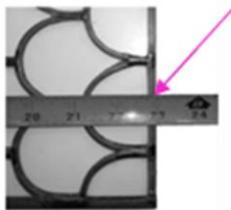## Get Started

1. Measure the entirety of your panel in multiple spots along the width and height, it likely is not completely square.
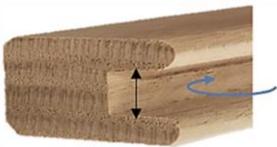
   It does not matter what is surrounding the panel (zinc, lead, foil, etc.) include this in the total measurement.

2. Use the largest measurements as your panel size. These are the measurements used to place your order. We allow for 1/16" play in your custom frame.

   Framing an old window with exterior zinc/lead that is out of shape? You may wish to increase your dimensions for more wiggle room.

3. Determine the U-shaped opening size needed. Your panel needs to slide comfortably in this groove.

   If this feels like skinny jeans for your panel it will not work. Your panel's edge thickness needs to clearly be **less than** the groove chosen.

   Options are 5/16" (our most common) and 3/16".

Easy Assembly

Prep: If using our Sidemount Chain Hooks, for easier installation, we suggest mounting them before you put your frame together.

To ready the screws, rub them over a bit of wax or bar soap, they go in much easier. Set aside.

1. Begin with the bottom, line the corners up by placing the countersink corner about 1/16" over the pilot hole corner.

   Apply Wood Glue to the exposed miter cut grain of the two bottom corners. Fasten the screws into the countersunk holes. The force of the screw will then pull the corners flush.

   Lay them on a table assembled until the glue sets up, 10 to 15 minutes.

2. Slide your panel into the 3 sides. Glue and insert screws for your top frame piece.

   For small panels you can join the upper corners without the wood glue. By not gluing the upper corners you allow for later disassembly if needed.

3. If using, insert the wood buttons with wood glue.

   ...Voilà!

   54 Second Assembly Video